

## MIT ONE-SIDED CLING MACHINE FILM

### .65 mil

#### Product Description

Sigma's best-selling, high-performance one-sided cling cast machine film. Engineered especially for high-speed applications. One-sided cling allows side-by-side storage without pallet-to-pallet adhesion, preventing pallets from adhering together during storage and transport. Available in 20 and 30 inch widths.

#### Applications

Bagged products  
 Boxed products  
 Fully automatic equipment  
 Bundling applications  
 High-speed overhead equipment  
 Loads requiring one-sided cling

Loads requiring film clarity  
 A, B, and C-load profiles  
 Inboard/outboard loads  
 Distribution center mixed pallets  
 Light to heavy weight containers



Film Properties	Typical Value (English)	Tolerance	Test Method
Tensile Strength at Yield MD	1350 psi	N/A	N/A
Tensile Strength at Yield TD	1250 psi	± 15%	ASTM D882
Tensile Strength at Break MD	6700 psi	± 15%	ASTM D882
Tensile Strength at Break TD	4000 psi	± 15%	ASTM D882
Elongation at Break MD	480%	± 15%	ASTM D882
Elongation at Break TD	590%	± 15%	ASTM D882
Protrusion Puncture	10.5 lbs.	± 15%	ASTM D5748
Protrusion Puncture Energy	19.6 in-lb	± 15%	ASTM D5748
Elmendorf Tear Strength MD	300 g/mil	± 15%	ASTM 1922
Elmendorf Tear Strength TD	600 g/mil	± 15%	ASTM 1922
Cling - Outside to Inside @ 225%	min 150 g/in	± 15%	ASTM D5458

Dimensions	Value	Tolerance
Core ID	3.05 inches	± 0.05%
Film Thickness	16.5 micron	

**Manufactured with pride in the USA and Canada by  
 Sigma Stretch Film**

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